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EMITTER TUBE FOR IRRIGATION SYSTEMField of the Invention

- 5    **THIS** invention relates to an emitter tube suitable for an irrigation system.

Description of Prior Art

- The Applicant's United States Patent No. 4,915,312 discloses an irrigation system
- 10    which includes a sprinkler device for liquids comprises an emitter tube of resiliently flexible material having a base inlet end adapted to be mounted and a free outlet end adapted to be un-mounted, the arrangement being such that, with liquid flowing at a sufficient rate through the emitter tube, hydraulic forces exerted by the flowing liquid on the tube cause the outlet end continuously to move about. The emitter
- 15    tube is mounted on a fitting which has a flow passage there through which leads into the emitter tube, the flow passage having, at its inlet end, a pair of grooves which lead tangentially into the flow passage. These tangentially arranged grooves impart a swirling motion to water entering the emitter tube. A pop-up sprinkler is also disclosed in which the emitter tube is mounted on a plunger which is
- 20    displaceable in a barrel, the emitter tube protruding through an opening at the end of the barrel.

This system is further disclosed in the Applicant's United States Patent No. 4,856,552 which relates to a flow regulating device suitable for use in the above system.

- 5 The specifications of these U.S.A. patents are incorporated into this specification by way of reference. It has been found that the emitter tube which is disclosed in the above United States patents, lends itself to advantageous modifications for certain applications.
- 10 For example, in certain applications a greater radius of throw of irrigation water is desirable and it has been found that the emitter tube can be modified to achieve such a results.

Also for example a more even water distribution with a single sprinkler as well as  
15 water distribution with sprinklers laid out on the standard group spacing could be achieved by modifying the emitter tube. Further for example where the size of the droplets of irrigation water is to be controlled, the emitter tube could likewise be modified to achieve such a result.

20 **Object of the Invention**

It is accordingly an object of the present invention to provide a novel emitter tube

of the type disclosed in the above United States patents wherein the frequency of oscillation of the tube in use is reduced for a given specific flow rate.

A further object of the invention is to provide an emitter tube having a greater  
5 radius of throw of irrigation water.

A further object of the invention is to provide a sprinkler system having an improved distribution with a single sprinkler, as well as an improved water distribution with sprinklers laid out on standard grid spacings.

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A further object of the invention is to provide an emitter tube which is capable of producing droplets of irrigation liquid of a controlled size.

#### **Summary of the Invention**

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A resiliently flexible emitter tube of the type described in United States Patent No. 4,915,312 having a base section and an end section downstream from the base section wherein the end section is of greater flexibility than the base section.

20 In one arrangement the emitter tube is characterized in that a base section of the emitter tube has a wall thickness which is greater than the end section of the tube. Preferably the wall thickness of the tube will taper evenly from the base thereof

towards the free end thereof. Alternatively, the wall thickness of the emitter tube could be stepped at one or more intervals along its length so as progressively to reduce in wall thickness.

- 5 In a further embodiment of the invention the emitter tube will comprise an end section, an intermediate section and a base section, and the arrangement will be one wherein the intermediate section is of greater flexibility than the base section and the end section is in turn of greater flexibility than the intermediate section. In this arrangement the intermediate section could thus define a waist portion of reduced  
10 diameter.

In one embodiment in accordance with the invention the inner diameter of the tube could remain substantially constant, while the outer profile of the tube will reduce in wall thickness from the base thereof towards the free end thereof.

- 15 Thus in one example where the tube has length of 177mm, the outer diameter thereof at the base could be 10mm, and the outer diameter thereof at the free end could be 6mm, with the tube tapering evenly between the base and free end. The inner diameter of the tube could be 5mm in the above case. These dimensions  
20 could vary widely and the invention is in no way limited in this regard.

A further alternative provides for the inner passage of the tube to taper outwardly

from a larger diameter at the base to a smaller diameter at the end thereof.

### **Brief Description of the Drawings**

- 5 A further features of the invention will appear from the preferred embodiment which is described below purely by way of example with reference to the accompanying drawing wherein:

Figure 1 is a schematic sectioned elevation of an emitter tube arrangement in  
10 accordance with the invention;

Figure 2 is a schematic sectioned elevation of an irrigation lead including the emitter tube of Figure 1; and

15 Figure 3 is a schematic section elevation of a different embodiment of the emitter tube in Figure 1.

### **Detailed Description of Drawings**

- 20 US Patent No. 4,915,312 which is referred to above and discloses an irrigation system which includes a sprinkling device for liquids comprises an emitter tube 10

of resiliently flexible material having a mounted base 10a and an unmounted outlet end 10b, the arrangement being such that, with liquid flowing at a sufficient rate through the emitter tube 10, hydraulic forces exerted by the flowing liquid on the tube cause the outlet end 10b continuously to move about. The emitter tube is  
5 mounted on a fitting which has a flow passage there through which leads into the emitter tube, the flow passage having, at its inlet end, a pair of grooves which lead tangentially into the flow passage. These tangentially arranged grooves impart a swirling motion to water entering the emitter tube. A pop-up sprinkler is also disclosed in which the emitter tube is mounted on a plunger which is displaceable in  
10 a barrel, the emitter tube protruding through an opening at the end of the barrel.

The emitter tube 10 is designed to perform a whiplash-type of action in vertical planes while rotating about its vertical axis. The tube 10 will thus move to and fro in a vertical plane which is continually rotating as a result of rotational action of the  
15 water stream within the tube 10. the emitter tube 10 of the present invention is designed to operate with an increased internal water pressure, and thus velocity while limiting the frequency of the oscillating to and fro whiplash-type movements of the emitter tube 10. In this way, a greater distance of throw is obtained with the emitter tube 10 of the invention relative to a prior art emitter tube as disclosed in

the above United States patent.

With reference to the drawings, the current invention teaches an emitter tube 10 for use in such irrigation systems which is characterised in that a base zone 10a of the emitter tube 10 is provided with a greater wall thickness than the tube 10 towards the free end 10b thereof. Thus in the arrangement illustrated, the wall thickness of the emitter tube 10 tapers evenly from a relatively thick base zone 10a to a relatively thin free end 10b.

- 10 The above arrangement results in less flexibility at the base section 10a of the tube to permit the use of higher irrigation water pressures, without an increase in the frequency of oscillation of the tube 10 in use.

In the arrangement shown, the inner diameter of the tube remains constant while the outer profile is tapered as described above. In this case, the total length the tube is 177mm, and the wall thickness at the base 10a thereof is in the order of 3mm, and tapers evenly to a wall thickness at the extremity of the tube which is in the order of 0.5mm. It has been found that many variations of the arrangement above are possible. For example, in certain instances, not shown, the inside diameter of the tube 10 could taper from a relatively large diameter at the base thereof to a smaller diameter at the free end thereof, while the outer profile of the tube could be of constant wall thickness, or also tapered to provide a desired result.

In a further alternative, not shown, the tube 10 could be stepped at intervals along its length so as to reduce in wall thickness from the base 10a to the free end 10b thereof.

- 5 In a further alternative arrangement shown schematically in Figure 3, wherein an intermediate section 10c of the tube which is disposed between the end section 10b and the base section 10a of the tube 10 is provided with a reduced wall thickness. This renders the intermediate section 10c of the tube more flexible to induce flexing of the tube in this section 10c in use. The end section 10b of the tube will likewise  
10 be flexible to perform a whiplash-type of action during oscillation of the tube 10. This tube therefore mimics the actual whiplash-type of movement of a prior art tube, in a controlled fashion. Thus the length and flexibility of the intermediate section 10c and the end section 10b can be pre-selected to give a predetermined performance. For example by varying the flexibility of the intermediate section  
15 10c, the frequency of oscillation can be varied.

It has been found that with the tube 10 described above, one or more of the following benefits will accrue :

- 20 1. An increased radius of throw has been experienced with a more uniform water distribution. It has been found that because the emitter tube 10 is relatively rigid, it resists flexing thus reducing oscillating speed and



maintaining larger droplet sizes for a further throw of irrigation water.

2. With such an increase in the radius of throw, a reduction of the infield infrastructure accrues and results in a reduction in the cost of this system.

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3. The expected improved distribution renders the use of the sprinkler head shown in Figure 2, possible on a low riser.

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4. The wall thickness of the tube 10 minimizes the possibility of blow-outs caused by excess air during the start up of this system. A blow out normally occurs when there is excessive air in the system that cannot escape fast enough and the tube 10 is then inflated causing damage thereto.

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5. The expected increase in the radius of throw allows for wider spacings on low risers further reducing costs. In a irrigation system, the spacings between irrigation heads, Figure 2, of 12 x 12 meters or 12 x 14 meters on a low riser (60 to 90 cm) are possible. The spacings of 15 x 15 meters on tall risers could be achieved.

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6. Reduction in labour costs results due to the fact that less equipment is required to be moved during the harvest of some crops.

7. A reduction in labour cost also results due to the fact that less equipment may be required to be moved on a movable system.
- 5 8. New applications for the sprinkler shown in Figure 2 are possible, for example used as Side rolls on irrigation machines.
9. A system utilising the emitter in Figure 1 should exhibit better wind resistance due to larger droplets with a higher velocity.
- 10 10. With the emitter tube in Figure 1, a curved droplet trajectory is achieved reducing dry areas behind obstacles such as trees.

Clearly many variations of the tube are possible as mentioned above without  
15 departing from the principles set out in the consistency clauses.